

8455 MICROMAX™ CONDUCTOR PASTE

Version	Revision Date:	SDS Number:	Date of last issue: 09-25-2024
12.0	07-24-2025	300000002347	Date of first issue: 01-29-2024

SECTION 1. IDENTIFICATION

Product name : 8455 MICROMAX™ CONDUCTOR PASTE

Product code : 000000000027046805

Manufacturer or supplier's details

Company name of supplier : Celanese Ltd. Irving Texas

Address : 222 West Las Colinas Boulevard Suite 900N
Irving TX 75039

Telephone : '+1 972-443-4000

Emergency telephone number : DOMESTIC NORTH AMERICA: 800-424-9300
INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted)

Recommended use of the chemical and restrictions on use

Recommended use : For industrial use only.
Paste for electronic industry

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Flammable liquids : Category 4

Specific target organ toxicity : Category 1 (Eyes, Central nervous system)
- single exposure (Oral)

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H227 Combustible liquid.
H370 Causes damage to organs (Eyes, Central nervous system) if swallowed.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.

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P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/ protective clothing/ eye protection/
face protection/ hearing protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or
alcohol-resistant foam to extinguish.

Storage:

P403 Store in a well-ventilated place.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste
disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Silver Powder (particle diameter >100 nm <1mm)	7440-22-4	>= 60 - < 70
(2-Methoxymethylethoxy)propanol	34590-94-8	>= 10 - < 20
2-(2-Butoxyethoxy)ethanol	112-34-5	>= 1 - < 10
2-(2-Ethoxyethoxy)ethyl acetate	112-15-2	>= 1 - < 10
Methanol	67-56-1	>= 1 - < 10

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

If inhaled	: If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
In case of skin contact	: Wash off with soap and water. Get medical attention if irritation develops and persists. Wash contaminated clothing before re-use.
In case of eye contact	: Immediately flush eyes for at least 15 minutes. Get medical attention.

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If swallowed	:	If swallowed Rinse mouth with water. Call a physician or poison control centre immediately. DO NOT induce vomiting unless directed to do so by a physician or poison control center.
Most important symptoms and effects, both acute and delayed	:	Causes damage to organs if swallowed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry sand Dry chemical Alcohol-resistant foam
Specific hazards during firefighting	:	Hazardous decomposition products formed under fire conditions. (see also section 10) Avoid breathing decomposition products.
Further information	:	Evacuate personnel to safe areas. Stop spill/release if it can be done with minimal risk. Do not allow run-off from fire fighting to enter drains or water courses.
Special protective equipment for firefighters	:	Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Wear suitable protective equipment. Dispose of in accordance with local regulations.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Clean contaminated floors and objects thoroughly while observing environmental regulations.
Methods and materials for containment and cleaning up	:	Contain spill. Soak up with inert absorbent material.

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Collect and contain contaminated absorbent and dike material for disposal.
Keep in suitable, closed containers for disposal.
Ventilate the area.
Clean contaminated surface thoroughly.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Avoid formation of dust and aerosols.
Keep away from heat and sources of ignition.

Advice on safe handling : Avoid inhalation, ingestion and contact with skin and eyes.
Do not use in areas without adequate ventilation.
Keep container closed when not in use.
Take care to avoid waste and spillage when weighing, loading and mixing the product.

Conditions for safe storage : Store in original container.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Keep away from sources of ignition - No smoking.
Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material.
Keep container closed when not in use.
Do not reuse empty container.

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silver Powder (particle diameter >100 nm <1mm)	7440-22-4	TWA (Dust and fume)	0.1 mg/m3	ACGIH
		TWA (Dust)	0.01 mg/m3	NIOSH REL
		TWA	0.01 mg/m3	OSHA P0
(2-Methoxymethylethoxy)propanol	34590-94-8	TWA	100 ppm 600 mg/m3	NIOSH REL
		ST	150 ppm 900 mg/m3	NIOSH REL
		TWA	100 ppm 600 mg/m3	OSHA Z-1
		TWA	100 ppm 600 mg/m3	OSHA P0
		STEL	150 ppm 900 mg/m3	OSHA P0
		TWA	50 ppm	ACGIH
2-(2-Butoxyethoxy)ethanol	112-34-5	TWA	10 ppm	ACGIH

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		(Inhalable fraction and vapor)		
Methanol	67-56-1	TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH
		TWA	200 ppm 260 mg/m3	NIOSH REL
		ST	250 ppm 325 mg/m3	NIOSH REL
		TWA	200 ppm 260 mg/m3	OSHA Z-1
		STEL	250 ppm 325 mg/m3	OSHA P0
		TWA	200 ppm 260 mg/m3	OSHA P0

Engineering measures : Local exhaust or a laboratory hood should be used when handling the materials.
 Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Respiratory protection : Provide adequate ventilation.
 No personal respiratory protective equipment normally required.
 Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with dust/mist cartridge.
 When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
 Consult the respirator manufacturer to determine the appropriate type of equipment for a given application.
 Observe respirator use limitations specified by the manufacturer.

Persons performing maintenance or repairs on exhaust system equipment (e.g. ducts) may need to use respirators and protective clothing to prevent exposure to any accumulated residues.

Hand protection
Material

: Impervious gloves

Remarks

: Gloves must be inspected prior to use. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

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Eye protection	: Wear safety glasses with side shields.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Lightweight protective clothing Safety shoes
Hygiene measures	: Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Contaminated work clothing should not be allowed out of the workplace. Remove contaminated clothing and protective equipment before entering eating areas. Remove and wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: viscous liquid
Colour	: silver
Odour	: solvent-like
pH	: Substance/mixture is non-polar/aprotic.
Flash point	: 154 °F / 68 °C Method: closed cup
Density	: 2.56 g/cm ³ (68 °F / 20 °C)
Solubility(ies)	
Water solubility	: slightly soluble (68 °F / 20 °C)
Viscosity	
Viscosity, dynamic	: 10 - 100 Pa.s (77 °F / 25 °C)
Viscosity, kinematic	: > 20.5 mm ² /s (104 °F / 40 °C) estimated

SECTION 10. STABILITY AND REACTIVITY

Possibility of hazardous reactions	: Polymerization will not occur. Stable at normal temperatures and storage conditions.
Conditions to avoid	: None reasonably foreseeable.

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Incompatible materials	: Acids
Hazardous decomposition products	: No decomposition if stored and applied as directed. Under fire conditions: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). Metal oxides

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Not classified due to lack of data.

Product:

Acute oral toxicity	: Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate: > 200 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method

Components:**Silver Powder (particle diameter >100 nm <1mm):**

Acute oral toxicity	: LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 401 Assessment: The substance or mixture has no acute oral toxicity
Acute inhalation toxicity	: LC50 (Rat): > 5.16 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 436 Assessment: The substance or mixture has no acute inhalation toxicity
Acute dermal toxicity	: LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

(2-Methoxymethylethoxy)propanol:

Acute oral toxicity	: LD50 (Rat): > 5,000 mg/kg Method: OECD Test Guideline 401 Assessment: The substance or mixture has no acute oral toxicity
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Acute inhalation toxicity : Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Acute dermal toxicity : LD50 (Rabbit): 9,510 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity
Remarks: Skin effects

2-(2-Butoxyethoxy)ethanol:

Acute oral toxicity : LD50 (Mouse): 2,410 mg/kg
Method: OECD Test Guideline 401
Target Organs: Central nervous system
Remarks: narcosis

Acute inhalation toxicity : Remarks: An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Acute dermal toxicity : LD50 (Rabbit): 2,764 mg/kg
Method: OECD Test Guideline 402

2-(2-Ethoxyethoxy)ethyl acetate:

Acute oral toxicity : LD50 (Rat): 11,000 mg/kg
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Acute dermal toxicity : LD50 (Rabbit): 15,300 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

Methanol:

Acute oral toxicity : Acute toxicity estimate: 100 mg/kg
Assessment: The component/mixture is toxic after single ingestion.
Remarks: central nervous system effects
narcosis
eye effects

Acute inhalation toxicity : Acute toxicity estimate: 3 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Assessment: The component/mixture is toxic after short term inhalation.
Remarks: central nervous system effects

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narcosis
eye effects

Acute dermal toxicity : Acute toxicity estimate: 300 mg/kg
Assessment: The component/mixture is toxic after single contact with skin.
Remarks: central nervous system effects
narcosis
eye effects

Skin corrosion/irritation

Not classified due to lack of data.

Components:**Silver Powder (particle diameter >100 nm <1mm):**

Species	: Rabbit
Assessment	: No skin irritation
Method	: OECD Test Guideline 404
Result	: Slight or no skin irritation
Remarks	: Minimal effects that do not meet the threshold for classification.

(2-Methoxymethylethoxy)propanol:

Species	: Rabbit
Assessment	: No skin irritation
Method	: OECD Test Guideline 404
Result	: No skin irritation

2-(2-Butoxyethoxy)ethanol:

Species	: Rabbit
Assessment	: Not classified as irritant
Method	: OECD Test Guideline 404
Result	: No skin irritation

2-(2-Ethoxyethoxy)ethyl acetate:

Species	: Rabbit
Assessment	: No skin irritation
Method	: OECD Test Guideline 404
Result	: No skin irritation
Remarks	: Minimal effects that do not meet the threshold for classification.

Methanol:

Species	: Rabbit
Assessment	: No skin irritation
Result	: No skin irritation

Serious eye damage/eye irritation

Not classified due to lack of data.

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Components:**Silver Powder (particle diameter >100 nm <1mm):**

Species	: Rabbit
Result	: No eye irritation
Assessment	: No eye irritation
Method	: OECD Test Guideline 405

(2-Methoxymethylethoxy)propanol:

Species	: Human
Result	: Slight or no eye irritation
Assessment	: No eye irritation
Remarks	: Minimal effects that do not meet the threshold for classification.

2-(2-Butoxyethoxy)ethanol:

Species	: Rabbit
Result	: Eye irritation
Assessment	: Irritating to eyes.
Method	: OECD Test Guideline 405

2-(2-Ethoxyethoxy)ethyl acetate:

Species	: Rabbit
Result	: Irritation to eyes, reversing within 7 days
Assessment	: Mild eye irritation

Methanol:

Species	: Rabbit
Result	: Slight or no eye irritation
Assessment	: No eye irritation
Remarks	: Slight irritation observed but insufficient to warrant classification

Respiratory or skin sensitisation**Skin sensitisation**

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Components:**Silver Powder (particle diameter >100 nm <1mm):**

Species	: Guinea pig
Assessment	: Does not cause skin sensitisation.
Method	: US EPA Test Guideline OPPTS 870.2600
Result	: Does not cause skin sensitisation.
Remarks	: Information given is based on data obtained from similar substances.

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(2-Methoxymethylethoxy)propanol:

Species	:	Human
Assessment	:	Does not cause skin sensitisation.
Result	:	Does not cause skin sensitisation.

2-(2-Butoxyethoxy)ethanol:

Species	:	Mouse
Assessment	:	Does not cause respiratory sensitisation.
Result	:	Does not cause respiratory sensitisation.

Test Type	:	Maximisation Test
Species	:	Guinea pig
Assessment	:	Does not cause skin sensitisation.
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

2-(2-Ethoxyethoxy)ethyl acetate:

Species	:	Guinea pig
Assessment	:	Does not cause skin sensitisation.
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

Methanol:

Test Type	:	Maximisation Test
Species	:	Guinea pig
Assessment	:	Does not cause skin sensitisation.
Result	:	Does not cause skin sensitisation.

Germ cell mutagenicity

Not classified due to lack of data.

Components:**(2-Methoxymethylethoxy)propanol:**

Germ cell mutagenicity - Assessment	:	Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Animal testing did not show any mutagenic effects.
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2-(2-Butoxyethoxy)ethanol:

Germ cell mutagenicity - Assessment	:	Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Animal testing did not show any mutagenic effects.
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2-(2-Ethoxyethoxy)ethyl acetate:

Germ cell mutagenicity - Assessment	:	Animal testing did not show any mutagenic effects., Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
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Methanol:

Germ cell mutagenicity - Assessment	:	Weight of evidence does not support classification as a germ cell mutagen., Animal testing did not show any mutagenic
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effects., Genetic damage in cultured mammalian cells was observed in some laboratory tests but not in others., Did not cause genetic damage in cultured mammalian cells.

Carcinogenicity

Not classified due to lack of data.

Components:**(2-Methoxymethylethoxy)propanol:**

Carcinogenicity - : Animal testing did not show any carcinogenic effects.,
Assessment Information given is based on data obtained from similar substances.

2-(2-Butoxyethoxy)ethanol:

Carcinogenicity - : Not classifiable as a human carcinogen.
Assessment

Methanol:

Carcinogenicity - : Not classifiable as a human carcinogen., Overall weight of
Assessment evidence indicates that the substance is not carcinogenic.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified due to lack of data.

Components:**(2-Methoxymethylethoxy)propanol:**

Reproductive toxicity - : No toxicity to reproduction, Animal testing showed no
Assessment reproductive toxicity., No effects on or via lactation,
Information given is based on data obtained from similar substances.
Animal testing showed no developmental toxicity.

2-(2-Butoxyethoxy)ethanol:

Reproductive toxicity - : No toxicity to reproduction, Animal testing showed no
Assessment reproductive toxicity.
Animal testing showed no developmental toxicity.

2-(2-Ethoxyethoxy)ethyl acetate:

Reproductive toxicity - : No toxicity to reproduction, Animal testing showed no
Assessment reproductive toxicity., No effects on or via lactation,
Information given is based on data obtained from similar

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substances.

Animal testing showed no developmental toxicity., Information given is based on data obtained from similar substances.

Methanol:

Reproductive toxicity - Assessment : No toxicity to reproduction, Evidence suggests the substance is not a reproductive toxin in animals.
Evidence suggests the substance is not a developmental toxin in animals.

STOT - single exposure

Causes damage to organs (Eyes, Central nervous system) if swallowed.

Components:**(2-Methoxymethylethoxy)propanol:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

2-(2-Butoxyethoxy)ethanol:

Target Organs : Central nervous system
Assessment : The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with narcotic effects.

2-(2-Ethoxyethoxy)ethyl acetate:

Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

Methanol:

Exposure routes : Oral
Target Organs : Eyes, Central nervous system
Assessment : The substance or mixture is classified as specific target organ toxicant, single exposure, category 1.

STOT - repeated exposure

Not classified due to lack of data.

Components:**(2-Methoxymethylethoxy)propanol:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

2-(2-Butoxyethoxy)ethanol:

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

2-(2-Ethoxyethoxy)ethyl acetate:

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

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Methanol:

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Repeated dose toxicity**Components:****(2-Methoxymethylethoxy)propanol:**

Species : Rat
NOAEL : 1,000 mg/kg
Application Route : Ingestion
Exposure time : 28 d
Remarks : No toxicologically significant effects were found.

Species : Rat
Application Route : Inhalation
Test atmosphere : vapour
Exposure time : 90 d
Method : OECD Test Guideline 413
Remarks : No toxicologically significant effects were found.

Species : Rabbit
NOAEL : 2,850 mg/kg
Application Route : Skin contact
Exposure time : 90 d
Method : OECD Test Guideline 411
Remarks : No toxicologically significant effects were found.

2-(2-Butoxyethoxy)ethanol:

Species : Rat
Application Route : Dermal
Remarks : Skin irritation

Species : Rat
Application Route : Oral
Remarks : Spleen effects
Organ weight changes
Liver effects
kidney effects

Species : Rat
Application Route : Inhalation
Remarks : Liver effects
lung effects

2-(2-Ethoxyethoxy)ethyl acetate:

Species : Rat
NOAEL : 250 mg/kg
Application Route : Ingestion
Exposure time : 90 d
Method : OECD Test Guideline 408
Remarks : No toxicologically significant effects were found.
Information given is based on data obtained from similar

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substances.

Species	:	Rat
Application Route	:	Inhalation
Test atmosphere	:	dust/mist
Exposure time	:	28 d
Remarks	:	No toxicologically significant effects were found. Information given is based on data obtained from similar substances.

Methanol:

Species	:	Monkey
Application Route	:	Inhalation
Test atmosphere	:	vapour
Exposure time	:	29 Months
Remarks	:	No toxicological effects warranting significant target organ toxicity classification were seen below the recommended guidance values for classification.

Aspiration toxicity

Not classified due to lack of data.

Components:**Silver Powder (particle diameter >100 nm <1mm):**

No aspiration toxicity classification

(2-Methoxymethylethoxy)propanol:

No aspiration toxicity classification

2-(2-Butoxyethoxy)ethanol:

The substance or mixture causes concern owing to the assumption that it causes a human aspiration toxicity hazard.

2-(2-Ethoxyethoxy)ethyl acetate:

No aspiration toxicity classification

Methanol:

The substance or mixture causes concern owing to the assumption that it causes a human aspiration toxicity hazard.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****Silver Powder (particle diameter >100 nm <1mm):**

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 0.016 mg/l Exposure time: 96 h Remarks: Information given is based on data obtained from
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similar substances.

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.0125 mg/l
Exposure time: 48 h
Remarks: Information given is based on data obtained from similar substances.

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 0.19 mg/l
Exposure time: 96 h
Remarks: Information given is based on data obtained from similar substances.

EC10 (Pseudokirchneriella subcapitata (green algae)): 0.03462 mg/l
Exposure time: 72 h
Remarks: Information given is based on data obtained from similar substances.

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 0.0012 mg/l
Exposure time: 32 d
Remarks: Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.00327 mg/l
Exposure time: 21 d
Remarks: Information given is based on data obtained from similar substances.

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

(2-Methoxymethylethoxy)propanol:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): > 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): Exposure time: 48 h
Method: OECD Test Guideline 202
Remarks: Aquatic toxicity is unlikely due to low solubility.

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): > 969 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 969 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201

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Ecotoxicology Assessment

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

2-(2-Butoxyethoxy)ethanol:

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 1,300 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201

2-(2-Ethoxyethoxy)ethyl acetate:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 143 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (algae): 110.2 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 300 mg/l
Exposure time: 72 h
Method: ISO 8692
Remarks: Information given is based on data obtained from similar substances.

Toxicity to fish (Chronic toxicity) : NOEC (Fish (unspecified species)): 28.64 mg/l
Exposure time: 28 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 102 mg/l
Exposure time: 21 d

Ecotoxicology Assessment

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

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Methanol:

Toxicity to fish	:	LC50 (Lepomis macrochirus (Bluegill sunfish)): 15,400 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): 18,260 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	LC50 (Selenastrum capricornutum (green algae)): 22,000 mg/l Exposure time: 96 h
Toxicity to fish (Chronic toxicity)	:	NOEC (Pimephales promelas (fathead minnow)): 446 mg/l Exposure time: 28 d
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 208 mg/l Exposure time: 21 d

Ecotoxicology Assessment

Acute aquatic toxicity	:	This product has no known ecotoxicological effects.
Chronic aquatic toxicity	:	This product has no known ecotoxicological effects.

Persistence and degradability**Components:****(2-Methoxymethylethoxy)propanol:**

Biodegradability	:	Result: Biodegradable Method: OECD Test Guideline 301 Remarks: Readily biodegradable.
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2-(2-Butoxyethoxy)ethanol:

Biodegradability	:	Biodegradation: 85 % Exposure time: 28 d Method: OECD Test Guideline 301C Remarks: Readily biodegradable.
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2-(2-Ethoxyethoxy)ethyl acetate:

Biodegradability	:	Result: Biodegradable
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Methanol:

Biodegradability	:	Result: Biodegradable Remarks: Readily biodegradable.
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Bioaccumulative potential**Components:****Silver Powder (particle diameter >100 nm <1mm):**

Bioaccumulation	:	Remarks: Bioaccumulation is unlikely. Information given is based on data obtained from similar substances.
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Partition coefficient: n-octanol/water : Remarks: Not applicable

(2-Methoxymethylethoxy)propanol:

Partition coefficient: n-octanol/water : log Pow: 0.004 (77 °F / 25 °C)
pH: 7.5 - 7.7

2-(2-Butoxyethoxy)ethanol:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 1 (68 °F / 20 °C)
pH: 7

2-(2-Ethoxyethoxy)ethyl acetate:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 0.74 (104 °F / 40 °C)
pH: 8.3

Methanol:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: -0.77 (68 °F / 20 °C)

Mobility in soil

No data available

Other adverse effects**Product:**

Additional ecological information : No data is available on the product itself.

Components:**Methanol:**

Results of PBT and vPvB assessment : The substance does not meet the criteria for PBT / vPvB according to REACH, Annex XIII

Endocrine disrupting potential : Substance does not have endocrine disrupting properties.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : If recycling is not practicable, dispose of in compliance with local regulations.
Do not reuse empty container. Never place unused product

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down any indoor or out door drain.
Contaminated/not cleaned containers should be treated/handled like product waste. Dispose of container properly. Refer to applicable Local, State/Provincial, and Federal Regulations, as well as industry Standards.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

UN number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	: 9
Packing group	: III
Labels	: 9
Environmentally hazardous	: no

IATA-DGR

UN/ID No.	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	: 9
Packing group	: III
Labels	: Miscellaneous
Packing instruction (cargo aircraft)	: 964
Packing instruction (passenger aircraft)	: 964

IMDG-Code

UN number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	: 9
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
Marine pollutant	: no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as a dangerous good

Special precautions for user

Remarks	: Regulated by DOT/49CFR as Combustible Liquid when transported in a bulk package (≥ 119 gallons(450 litres))., Not regulated by DOT in non-bulk package. Marine Pollutants assigned UN number 3077 and 3082 in single or combination packaging containing a net quantity per
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single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 KG or less for solids may be transported as non-dangerous goods as provided in section 2.10.2.7 of IMDG code, IATA special provision A197, and ADR/RID special provision 375.

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Silver Powder 7440-22-4
(particle diameter
>100 nm <1mm)

2-(2-Butoxyethoxy)ethanol 112-34-5

2-(2-Ethoxyethoxy)ethyl acetate 112-15-2

Methanol 67-56-1

California Prop. 65

WARNING: This product can expose you to chemicals including Formaldehyde, which is/are known to the State of California to cause cancer, and Methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

TSCA list

In compliance with TSCA-active Inventory requirements for commercial purposes.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Full text of other abbreviations**

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ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA Z-1 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 07-24-2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a

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guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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